

# Work Order ID 80795

February-29-12 9:15:08 AM

**\*80795\***

Page 1

Item ID: D4406-043

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Aft Wearplate Assembly

Start Date: 2/29/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/29/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: scrap EGN12-532 = (63#) =

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4406

B

150

0.00

**\*150\***

Large Fab

Memo

0.00

Large Fab

PULL FROM STK:

1 X D4406-043 B74149

SCRPA/DESTROY PER ECN 12-532

200

QC21- Final Inspection - Work Order Release

0.00

**\*200\***

QC

Memo

0.00

Quality Control

2

1203-07 JBL

MLJ 12/03/07

MLJ 12/03/07  
②

# Picklist Print

February-29-12 9:15:08 AM

Page 1  
1

Work Order ID: 80795

Parent Item: D4406-043

Start Date: 2/29/12

Required Date: 2/29/12

Parent Item Name: Aft Wearplate Assembly

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev A 11.06.06new issue EC verified by:DD  
revPBI DD verf:EC IPP rev B 12.02.06 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4406-043		Manufactured	No				Each	0.0000		1			
Aft Wearplate Assembly													

B 74147 X 1

B 74148 X 1

12-03-07 PL

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 12.02.21	Job No.: RD3403	ADR Yes/No: Y	ADR Date: 12.02.21	ECN #: 12- 532
Product No.: D205-634		Created By: RF	Approved By: <i>[Signature]</i>	
Product Name: Skidtube Installation		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/JLM	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: Improved wear resistance of Medium Bell Training Wearplates

Documents Affected:  
MDL-D205-634 Rev. U  
DSI 9598 Rev. A  
D4406 Rev. B  
D4407 Rev. B

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			<i>12.02.21</i>
5	Update Master Document List (MDL)	Y	RF	MDL-D205-634 Rev. U	
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>12.02.23</i>
11	Update Product Specification Files	Y	KJ		<i>12.02.23</i>
12	Update Approved/Preliminary Dwg PDF Files	N	KS		<i>12.02.23</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D205-634-111 @ CHG 003 etc (see below)	<i>12.02.23</i>
19	Create / Update PPP's	Y	KJ		
20	Red Decals required?	N	KS		
21	Update Document Control Database / Laminated Dwgs	N			<i>12.02.23</i>
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>12.02.23</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
24					

### Description / Action:

Update BOM/routing for D205-634-111 kit  
D205-634-111 @ CHG 003; D205-634-143 @ CHG 002  
Update D205-634-111 kit in stock to CHG 003 and add DSI 9598 Rev. A  
Scrap any D4406-041/-043 manufactured per Rev. A

*D4407-1 &*

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_